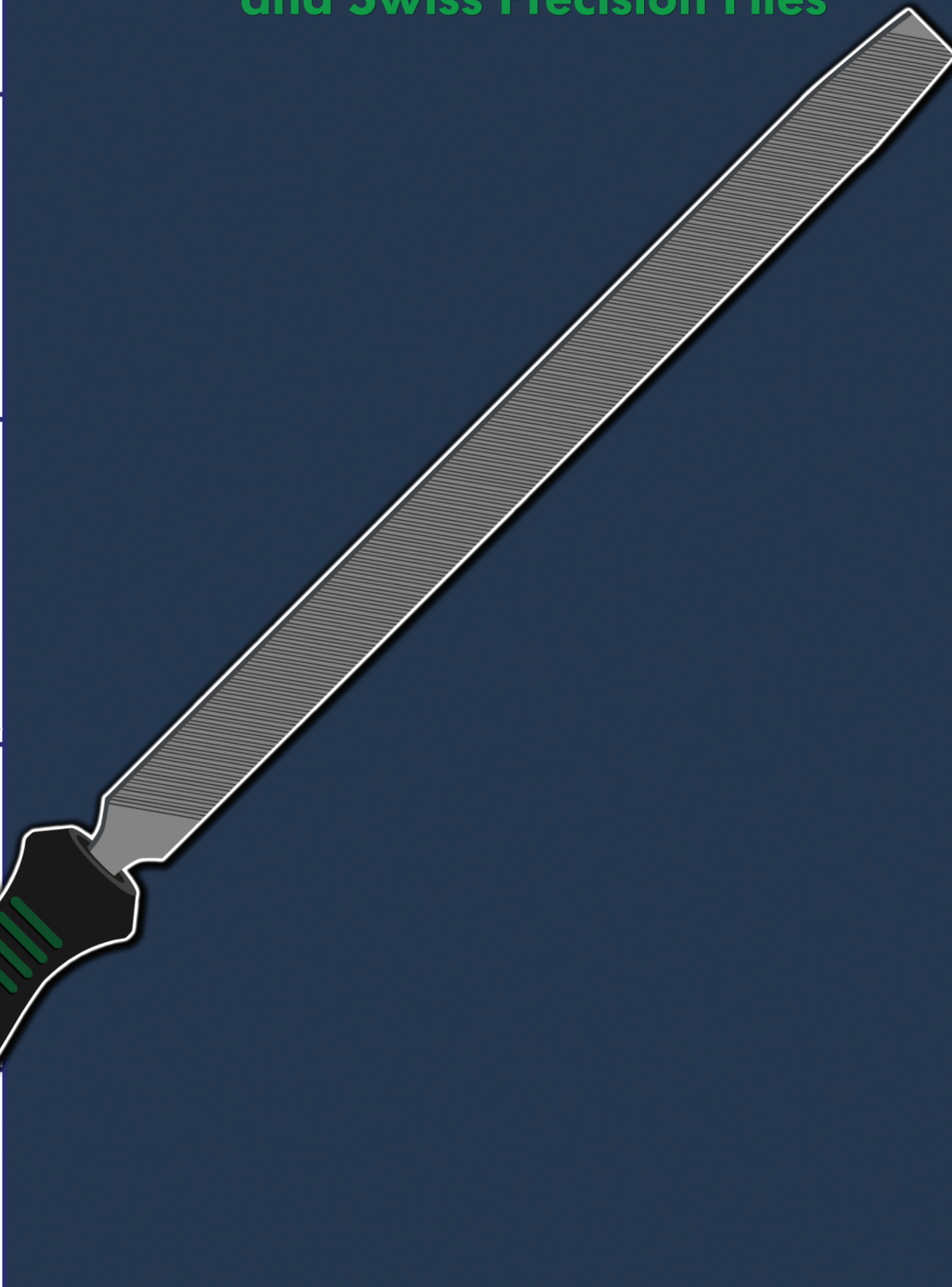
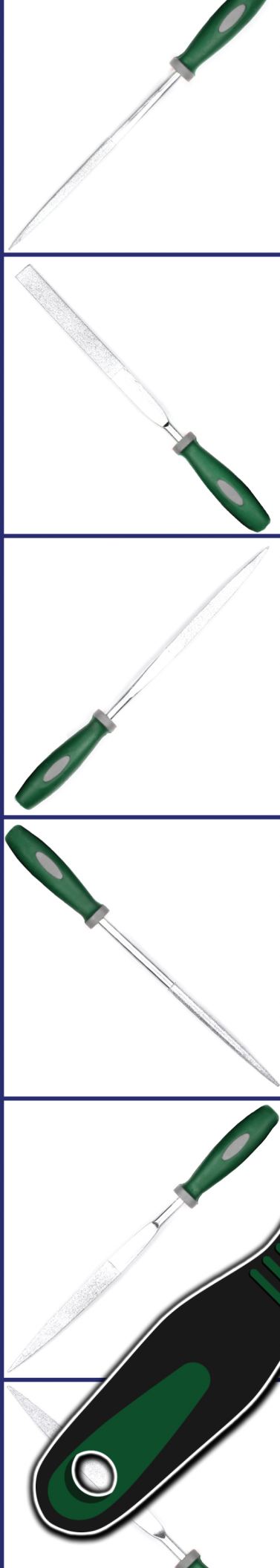


McKeeever



Wiltshire

American Pattern Hand Files  
and Swiss Precision Files



# McKeever/Wiltshire American Pattern Files

McKeever/Wiltshire carries a full line of reliable and durable American Pattern Files. They are ideal for the maximum and rapid removal of material where a precision file is not required. Compared to Swiss Pattern, American Pattern files are wider, larger, and more economical. They are generally double cut, have numerous applications, and can be used on most metals.



## Aluminum Type A, Flat

Special tooth construction is effective in eliminating clogging. Developed for use on soft material, such as aluminum. This double cut file tapers in thickness and width. **Double cut top and bottom - Both edges are single cut.**

Length	No.	
8"	200mm	79-0164
10"	250mm	79-0165
12"	300mm	79-0166



## Flat

Most often used by machinists, machinery builders and repair personnel. Use when rapid material removal is required. This double cut file is tapered in width and thickness. **Double cut top and bottom - Both edges are single cut.**

Length		Bastard Cut	Second Cut	Smooth Cut
4"	100mm	79-0016	79-0205	79-0017
6"	150mm	79-0018	79-0019	79-0020
8"	200mm	79-0021	79-0022	79-0023
10"	250mm	79-0024	79-0025	79-0026
12"	300mm	79-0027	79-0028	79-0029
14"	350mm	79-0030	79-0031	79-0032



## Aluminum Type A, Half-Round

Eliminates chip clogging. Designed for soft materials, such as aluminum. The Half-Round file allows modification of concave surfaces and holes. This tapered file is rounded on one side and flat on the other. **Double cut on both sides.**

Length	No.	
8"	200mm	69-0621
10"	250mm	69-0624
12"	300mm	69-0627



## Half-Round

These files are popular with foundries and machinists. Use for rapid material removal while leaving a smooth finish. Used for filing concave, convex and flat surfaces as well as rounding out holes. This file is rounded on one side and flat on the other.

**Double cut on both sides.**

Length		Bastard Cut	Second Cut	Smooth Cut
6"	150mm	79-0037	79-0038	79-0039
8"	200mm	79-0040	79-0041	79-0042
10"	250mm	79-0043	79-0044	79-0045
12"	300mm	79-0046	79-0047	79-0048
14"	350mm	79-0049	79-0050	79-0051



## Farmer's Own File

General purpose file with rectangular shape. **One side double cut - one side single cut - one edge single cut - one edge is safe.**

Length	No.	
8"	200mm	79-0154
10"	250mm	79-0155







### Hand

Use for rapid metal removal on sharp corners, shoulders and flat surfaces. This double cut file is similar to the Flat file with the taper. The Hand file offers one safe edge which reduces damage to the workpiece when filing up to a corner. **Double cut top and bottom - One edge single cut - One edge is safe.**

Length	Bastard Cut	Second Cut	Smooth Cut
6" 150mm	79-0203	79-0204	79-0000
8" 200mm	79-0001	79-0002	79-0003
10" 250mm	79-0007	79-0008	79-0009



### Mill

Where a smooth finished is desired, a Mill file is the file of choice. The Mill file has many applications such as sharpening saws and tools, finishing metal, lathe work, draw filing as well as general shop use. **All sides are single cut.**

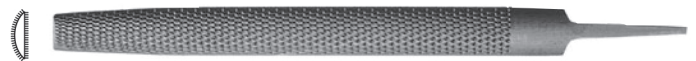
Length	Bastard Cut	Second Cut	Smooth Cut
4" 100mm	69-1116	-	69-1117
6" 150mm	79-0090	79-0223	79-0091
8" 200mm	79-0092	79-0224	79-0093
10" 250mm	79-0094	79-0095	79-0096
12" 300mm	79-0097	79-0098	79-0099
14" 350mm	79-0100	79-0103	79-0102



### High Speed Chipbreaker

This tapered file features two sets of chipbreakers, forming a diamond pattern. The High Speed chipbreaker reduces chip clogging and generates a smooth finish. The coarse teeth remove metal quickly. This file can also be used on cast iron, bronze, brass, and plastics. **Diamond Pattern cut top and bottom - Both edges are single cut.**

Length	No.
10" 250mm	89-0424
12" 300mm	89-0427



### Rasp, Half-Round

When working with plywood, plastics, wallboard or other soft materials, rasps are the file of choice for cabinet makers and woodworkers. The teeth of a rasp are uniform and individually formed. **Rasp cut on top and bottom - Both edges are single cut.**

Length	No.
10" 250mm	79-0133
12" 300mm	79-0134



### Knife

The Knife file is the file of choice by tool and die makers for filing keyways, slots and acute angles. **Both sides are double cut - top edge is safe - knife edge is single cut.**

Length	Bastard Cut	Second Cut	Smooth Cut
4" 100mm	69-0316	79-5551	79-5550
6" 150mm	79-0318	79-0319	79-0320
8" 200mm	79-0321	79-0322	79-0323
10" 250mm	79-0324	79-0325	79-0326



### Round Chainsaw Files

These files are for the fast and smooth sharpening of Chain Saws.

Length	Width	No.
6"	5/32"	79-0143
8"	5/32"	79-0145
8"	3/16"	79-0146
8"	7/32"	79-0147
8"	1/4"	79-0149





### Round

When holes need enlarging and corners rounding, a round file is the solution. This file tapers, making it adaptable to a variety of hole sizes. **Double cut.**

Length	Bastard Cut	Second Cut	Smooth Cut
4" 100mm	79-0208	79-0209	79-0210
6" 150mm	79-0055	79-0056	79-0057
8" 200mm	79-0058	79-0059	79-0060
10" 250mm	79-0061	79-0062	79-0063
12" 300mm	79-0064	79-0065	79-0066
14" 350mm	79-0067	79-0214	-



### Square

This double cut file is used when filing slots, grooves, keyways, inside corners and square holes. Tapered toward the point, all four sides are equal filing surfaces. **Double cut on all four sides.**

Length	Bastard Cut	Second Cut	Smooth Cut
4" 100mm	79-0070	-	79-5549
6" 150mm	79-0071	79-0215	79-0216
8" 200mm	79-0072	79-0217	79-0073
10" 250mm	79-0074	79-0218	79-0075
12" 300mm	79-0076	-	-



### Three - Square

The Three Square file is the file of choice by machinists when filing angles more acute than 90 degrees, for cleaning out corners when filing taps and cutters. This triangular file is tapered to the point. This file can get into corners other files cannot. **Double cut on all three sides.**

Length	Bastard Cut	Second Cut	Smooth Cut
6" 150mm	79-0079	-	79-0080
8" 200mm	79-0081	-	79-0221
10" 250mm	79-0082	79-0222	-



### Warding

A popular file with locksmiths, the Warding file was designed for filing or repairing "wards" in locks and keys. As the Warding file is thin, it is also suited for any application where the space is too narrow for other files to fit. This file tapers toward the end.

**Double cut top and bottom - Both edges are single cut.**

Length	Bastard Cut	Smooth Cut
4" 100mm	79-110	69-1317
6" 150mm	79-1150	-
8" 200mm	79-1200	-

### Taper Saw, Single Cut

The Taper Saw file is a triangular, single cut file designed for filing a variety of saws with 60 degree angled teeth. Tapered toward a point, this file has cut edges for filing gullets between saw teeth. Taper saw files are available in a number of widths: regular, slim, extra slim and double extra slim. **Single cut on all three sides.**



### Regular Taper

Length	No.
6" 150mm	79-0106
8" 200mm	79-0107



### Extra Slim Taper

Length	No.
4" 100mm	79-0121
5" 125mm	79-0122
6" 150mm	79-0123
8" 200mm	79-0125



### Slim Taper

Length	No.
4" 100mm	79-0116
5" 125mm	79-0117
6" 150mm	79-0118
8" 200mm	79-0120



### Double Extra Slim

Length	Width	No.
6"	150mm	79-0126







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